

Signature Panel Assembly Instructions

Step 1: Place top and bottom rail facing each other. Note that there are sharpie marks on both the top and bottom rails. These marks must be on the same side facing each other prior to inserting pickets.

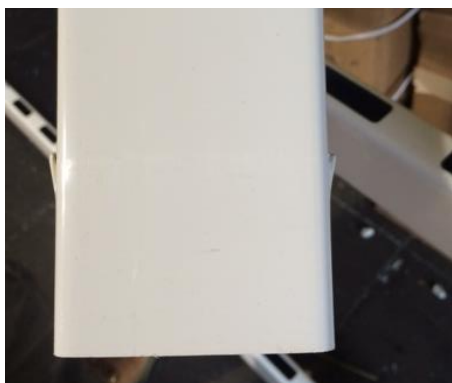


Step 2: Build the frame by placing the two cut rails into the posts. Note that the top of the side posts have rivets (see below figure 1). For the “Traditional Panel” the top cut rail has slots on both sides while the bottom cut rail only has slots on one side.



Figure 1

Step 3: Depending on the style of Signature Panel, the pickets will install slightly differently. To insert the “Traditional Style” Panels, insert the pickets through the slots. In the “Traditional Panel” the bottom of the pickets have tabs that secure the pickets in the slot.



Although difficult to see, there are two tabs sticking out on each side. This indicates the bottom of the picket.

Step 4: Insert the eyebolt with the foot connected through the bottom of the post. The eyebolt must be inserted into the slot in the bottom post.



The eyebolt is inserted into the slot. The spacer pin threads through everything.

Step 5: Thread the spacer pin through the bottom of the post. The spacer pin must go through the post, bottom rail and eyebolt. Once the spacer pin is threaded completely through, use the nylon screw to secure the foot to the post. It is important that the spacer pin is threaded through every component in order to hold the foot securely to the post.



Step 6: After the spacer pin is threaded through and the nylon screw is fastened, tighten the bolt at the bottom of the foot. Tighten only until the foot is snug against the bottom post. The foot still needs to be able to rotate when twisted with slight force.



Step 7: Connect the post cap by placing the bungee under the top rail and the lanyard – connected to the post cap – on top of the top rail. The spacer pin will need to be threaded through the post, bungee, top rail, and lanyard, before finally being secured using the nylon screw. Note that the bungee will just be on one side. The bungee is there to connect to adjacent panels.



Step 8: Place cap on top of post, move the feet into the correct position, connect bungee to adjacent panel if need be, and you are all set!

